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## CLATMS

I claim:

A process for noise reduction from noisy data
representing an artifact at sample points in two dimensional space of a specimen comprising the steps of:

receiving said noisy data as a vector, each element of which corresponds to one sample point; and

calculating coefficients of a polynomial which converts said noisy data vector to a two dimensional function continuously representing the artifact in the two dimensional space.

- The process of claim 1 wherein said sample points lack regular geometrically proscribed locations on said specimen.
- 3. The process of claim 1 wherein said specimen is a non-rectilinear specimen.
- 4. The process of claim 1 wherein the sample points have a sufficiency to represent the special frequency of the noise to be reduced.
- 25 5. The process of claim 1 wherein said polynomial is a Zernike polynomial.
  - 6. The process of claim 1 wherein said calculated coefficients are fewer in number than the number of sample points.

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- 7. The process of claim 1 wherein said noisy data is obtained using a measuring apparatus and wherein said calculating step includes the step of mathematically multiplying said data vector by a matrix representing a least squares fit between said data vector and the polynomial.
- 8. The process of claim 7 wherein said matrix is a single value decomposition of said two dimensional space as applied to said apparatus.
- 9. The process of claims 1 further comprising the step of calculating specimen spatial artifacts from said polynomial for one or more points in said two dimensional space.
- 10. The process of claim 9 further comprising the step of transmitting said coefficients to a remote location prior to the calculation of spacial artifacts from said polynomial.
- 11. A process for the generating a noise correcting matrix for a measurement apparatus comprising:

receiving data representative of artifacts in two dimensional space of a specimen obtained by said apparatus, each data point associated with a data position; and

calculating a specimen-independent noise compensating matrix as a function said data position in two dimensional space on said specimen.

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- 12. The process of claim 11 wherein said calculating step applies least squares fit analysis.
- 13. The process of claim 11 wherein said matrix is of the form of a multiplier of Zernike polynomial decomposition coefficients.
  - 14. An apparatus for noise reduction from noisy data representing an artifact at sample points in two dimensional space of a specimen comprising:

means for receiving said noisy data as a vector, each element of which corresponds to one sample point; and

means for calculating coefficients of a polynomial which converts said noisy data vector to a two dimensional function continuously representing the artifact in the two dimensional space.

- 15. The apparatus of claim 14 wherein said specimen is a non-rectilinear specimen.
- 16. The apparatus of claim 14 wherein the sample points have a sufficiency to represent the spacial frequency of the noise to be reduced.
- 17. The apparatus of claim 14 wherein said polynomial is a Zernike polynomial.
- 18. The apparatus of claim 14 wherein said calculated 30 coefficients are fewer in number than the number of data points.

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- 19. The apparatus of claim 14 wherein said noisy data is obtained using a measuring apparatus and wherein said calculating means includes means for mathematically multiplying said data vector by a matrix representing a least squares fit between the data vector and the polynomial.
- 20. The apparatus of claim 19 wherein said matrix is a single value decomposition of said two dimensional space as applied to said measuring apparatus.
- 21. The apparatus of claim 14 further comprising means for calculating specimen spatial artifacts from said polynomial for one or more points in said two dimensional space.
- 22. The apparatus of claim 21 further comprising means for transmitting said coefficients to a remote location prior to the calculation of spatial artifacts from said polynomial.
- 23. Apparatus for generating a noise correcting matrix for a measurement apparatus comprising:
- means for receiving data representative of artifacts in two dimensional space of a specimen obtained by said apparatus, each data point assocated with a data position; and
- means for calculating a specimen-independent noise compensating matrix as a function of data position in two dimensional space on said specimen.

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- 24. The apparatus of claim 23 wherein said calculating means applies least squares fit analysis.
- 5 25. The apparatus of claim 23 wherein said matrix is of the form of a multiplier of a Zernike polynomial without decomposition coefficients.
  - 26. The apparatus of claim 14 wherein said means for calculating coefficients is a computer.
  - 27. A model-based method of wafer shape reconstruction comprising:

obtaining a set of noisy data points representing the wafer shape;

using a complete set of Zernike polynomials as a shape functional space;

applying a weighted least square fit between said noisy data points and a set of data points calculated from said Zernike polynomials; and

finding decomposition coefficients for said wafer shape.

- 28. The model-based method of claim 27 wherein said decomposition coefficients are a compact wafer shape data representation.
- 29. The model-based method of claim 27 wherein said set of noisy data points form a scanning pattern that is not necessarily evenly spaced.

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30. The apparatus of claim 14, wherein said sample points lack regular geometrically proscribed locations on said specimen.